



CHEMLINE MULTI-L PORT BALL VALVE

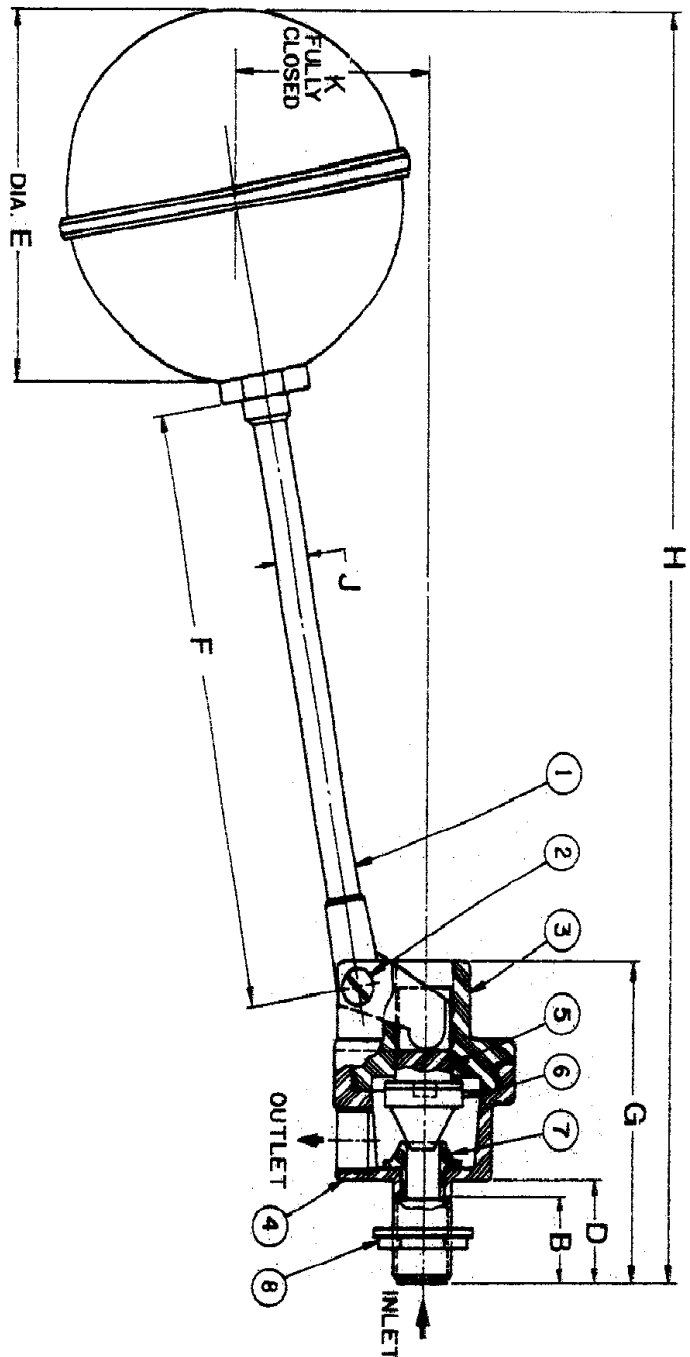


MAINTENANCE INSTRUCTIONS For Chemline Ball Float Valves Sizes 1/2” to 1-1/2”

Maintenance

Refer to **ASSEMBLY DRAWING BFT1 REV 0**. And proceed as follows:

1. Remove screw (2) from junction of float arm and body.
2. Float arm (1) and ball will release from body as one unit.
3. Separate upper body part A (3) from lower body part B (3). This will reveal the plunger (5).
4. Remove lock nut (8).
5. Plunger (5) can now be removed as one piece.
6. Disc (6) and Seat (7) should also be removed.
7. Inspect all parts especially disc (6) and seat (7) for wear and replace if necessary.
8. To reassemble valve follow steps 1 through 7 in reverse, making sure that the part number hot-stamped part number on the plunger can be seen from the bottom of the valve. This will minimize and direct any overspray from the valve towards the tank.



1	FLOAT/ARM	POLYPROPYLENE
2	SCREW	POLYPROPYLENE
3	BODY PART 'A'	POLYPROPYLENE
4	BODY PART 'B'	POLYPROPYLENE
5	PLUNGER	POLYPROPYLENE
6	DISC	POLYPROPYLENE
7	SEAT	POLYPROPYLENE
8	LOCK NUT	POLYPROPYLENE

TITLE		CHEMLINE BALL FLOAT VALVES		SCALE		DATE		CHEMLINE PLASTICS		DWG. NO.		REV.	
REFERENCE		SIZES 1/2" - 1" - 1-1/2"		DR. BY				BPT11		BPT11		0	
APP. BY				CHKD. BY				RICE					